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36. (Amended) A method as described in claim ³¹35 further comprising:
providing a hollow cylinder having an outside surface that defines the
cylindrical cutting surface, the hollow cylinder having holes therein
communicating with the cylindrical cutting surface;
providing a suction air supply in association with the hollow cylinder;
and
creating a vacuum internally of the rotating cylindrical cutting surface
that communicates with the surface.

37. (Amended) A method as described in claim ³¹35 further comprising:
driving a the cylinder that defines the cylindrical cutting surface
internally of the cylindrical cutting surface.